



LETTER OF COMPLIANCE

Available Size and thickness

Eco Pipe Liner are used for sewer and conduit rehabilitation. Sizes with corresponding minimum thickness requirement is listed in the following table.

Sizes (inches)	Minimum Wall Thickness (inches)
6	0.12
8	0.16
12	0.20
16	0.24
18	0.24
20	0.28
24	0.30
30	0.35
36	0.40
40	0.45
42	0.50
48	0.50

Material:

Eco Pipe Liner materials complies with ASTM D1504 “*Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds*”

Extruded Pipe:

Eco Pipe Liner conforms to ASTM F1504 “*Standard Specification for Folded Poly(Vinyl Chloride) (PVC) Pipe for Existing Sewer and Conduit Rehabilitation*” with the following key material properties

Flexural Modulus	ASTM – D790>280,000 psi
Flexural Strength	ASTM – D790>7,000 psi
Tensile Modulus	ASTM – D638>140,000 psi
Tensile Strength	ASTM – D638>4,000 psi

Marking:

Eco Pipe Liner is marked as prescribed in the above applicable standards to indicate manufacturer’s trademark, size of the pipe, material designation, and continuous length information,

Color Coding:

Eco Pipe Liner is color-coded blue and white.

Note: *Modifications to our products may occur at any time without notice. Should you require that a product meets a given standard or application, you must ensure that the information provided herein is current by consulting with our representative.*